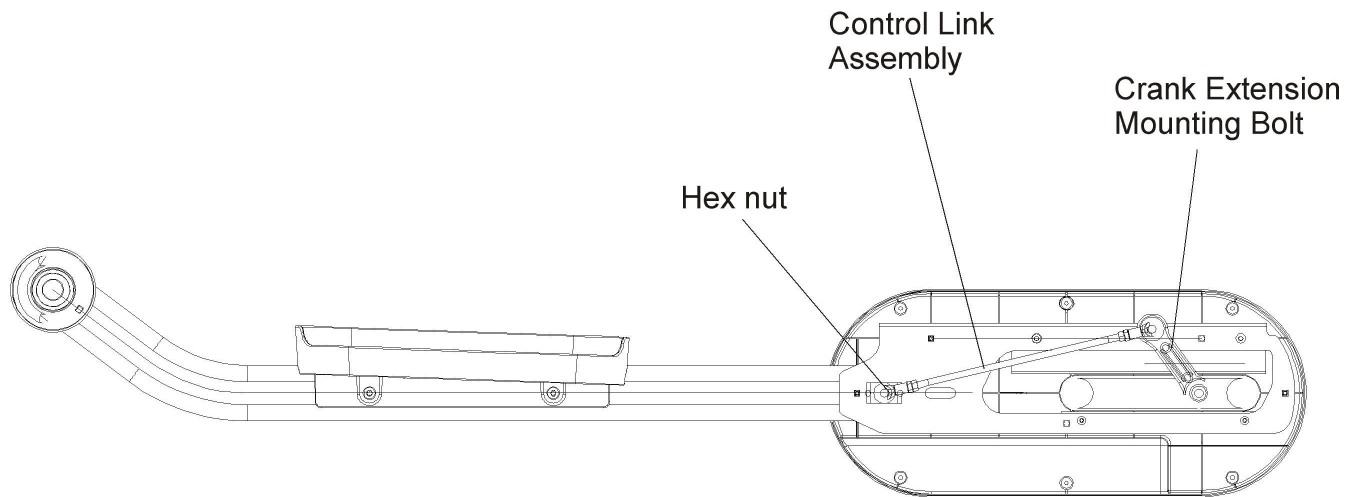


## **Life Fitness Cross-Trainers 90X, 93X, 95Xe, and 95Xi** **How To... Replace the Control Link Assembly**

Special Service Tools Required: NONE

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1. Remove the Main Shrouds. See "How To..." in this section.
2. Remove the Outer Link Cover. See "How To..." in this section.
3. Remove the Hex Nut securing the front end of the Control Link Assembly to the Pedal lever.
4. Remove the Crank Extension Mounting Bolt securing the rear of the Control Link assembly.
5. Assemble the new Control Link Assembly in reverse order.

Note: Apply Loctite 242 to Torx bolts and nuts securing the Control Link and Crank Extension to unit.